***Add:***

**and, in addition, besides, moreover, also**

***Contrast:***

**but, however, although, while, in contrast, nevertheless**

***Reason:***

**because, due to, since, accordingly, owing to**

***Result:***

**so, therefore, as a result, consequently**

***Example:***

**For example, such as, for instance, for another, namely**

***Emphasize:***

**specially, particularly, surely, mostly**

***Sequence:***

**Firstly, secondly, then, eventually, next, finally, at last**